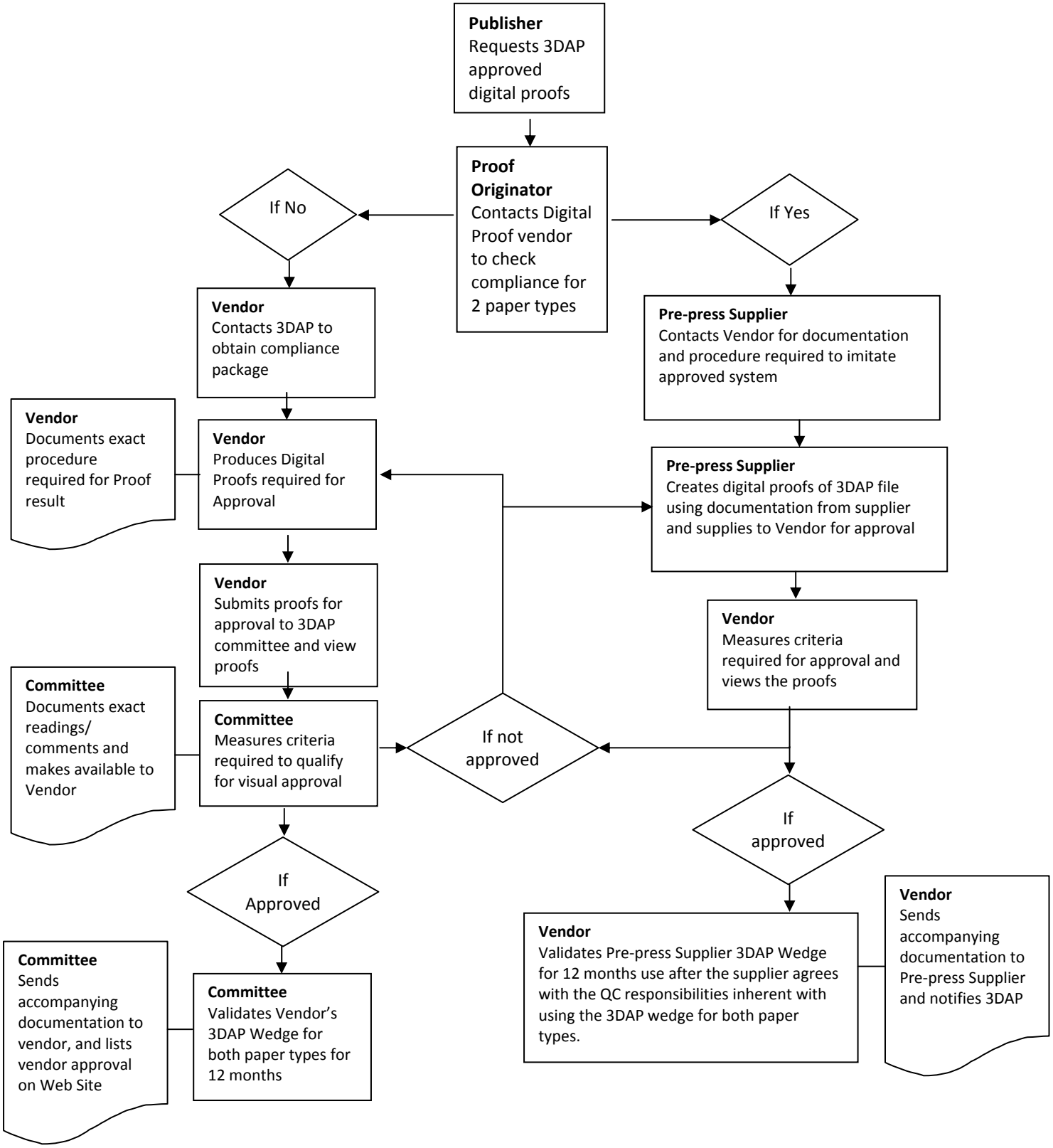The Quality Assurance Process Flow Summary